

# **DX140LC**











## 7 INCH MONITOR

- New, user-friendly LCD color monitor with full access to machine settings and maintenance data.
- Operator can see rear view through new monitor (If customer selects rear view camera option)





## ADVANCED UNDERCARRIAGE

Strengthen Sprocket structure and tooth - Structure to prevent debris





## TROPICAL HYDRAULIC OIL (ISO VG 68)

- Maintain best performance of your machine by keeping optimum viscosity in tropical area.

property

plate at member part

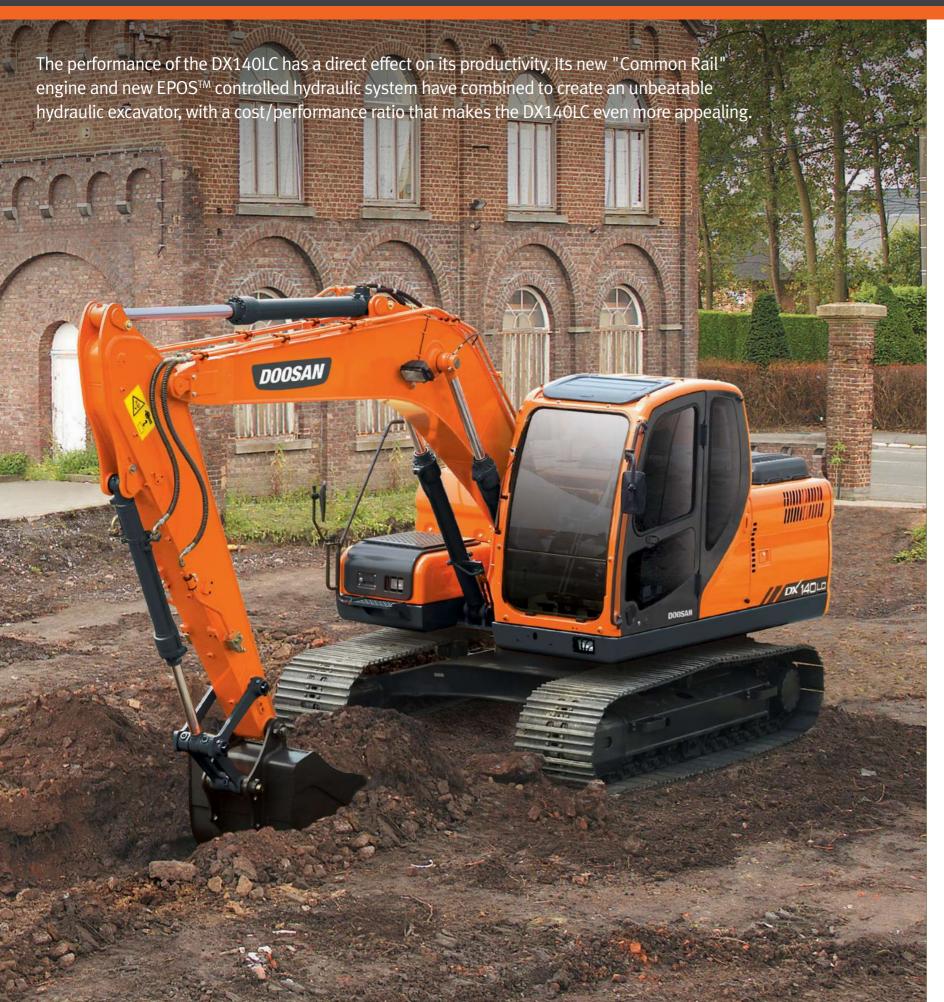
casting type

- Increase bucket solidity and change



# PERFORMANCE & PRODUCTIVITY





## **DOOSAN ENGINE(DL06)**

At the heart of the hydraulic excavator is the new "Common Rail" DOOSAN DL06 engine. It is combined with the new EPOSTM (Electronic Power Optimizing system) electronic control system, for optimum power and fuel saving.

The new engine produces 95 hp(71 kW / 96 PS) at only 1,850 rpm, and more torque, due to its careful design combined with the use of common rail injection and 4 valves per cylinder. These features help optimize combustion and minimize pollution through reduced Nox & particulate emissions.

Increased torque allows efficient use of the power of the hydraulic system.

- Faster working cycles increase productivity.
- Increased torque means the excavator is able to move more easily.
- Energy efficiency reduces fuel consumption.









## HYDRAULIC PUMP

The Main pump has a capacity of 2 x 114 l/min reducing cycle time while a high capacity gear pump improves pilot line efficiency.

## **2 TRAVEL DEVICE**

In house travel device provides simple internal structure and increases efficiency of the performance. Thicker sprocket minimizes incoming debris and provides higher durability.

## **DOZER BLADE (OPTIONAL)**

The pin type design allows the dozer blade to be mounted on the front and/or rear and is used for leveling, clean-up work and for stabilizing the machine during digging applications. The large dozer bottom and parallel design provide minimized ground pressure.

## **EXCAVATOR CONTROL**

Improved Excavator control by new EPOS™ system The brains of the hydraulic excavator, the EPOS™, have been improved, through a CAN (Controller Area Network) communication link, these units are now perfectly synchronised.

# DURABILITY & RELIABILITY





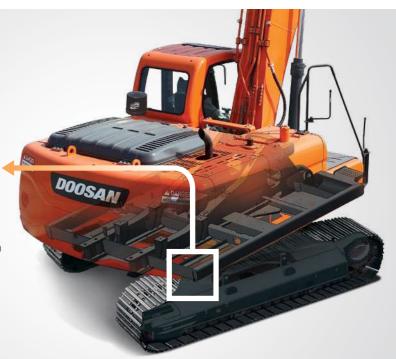
## **D-TYPE FRAME**

The D-type frame and chassis frame add strength and minimize distortion due to shocks.



## X-CHASSIS

The X-chassis frame section has been designed using finite element and 3-dimensional computer simulation, to ensure greater durability and optimum structural integrity. The swing gear is solid and stable.

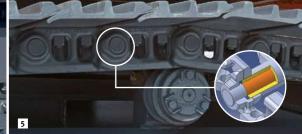












## **1** ADVANCED BUSHING

A highly metal sintered bushing and EM bushing are used for all front pivot points in order to increase the lifetime and durability. Extend the greasing intervals to 250 hours. (except bucket parts)

## **■ ULTRA-HARD WEAR-RESISTANT DISC**

New materials have been used in order to increase the wear resistance and to increase the service intervals. The longevity is greatly increased by the addition of wear plates on the inside and outside of the bucket lugs.

## **POLYMER SHIM**

A polymer shim is added to the bucket pivot to promote extended pin and bushing life.

## **■ INTEGRATED TRACK SPRING AND IDLER**

The track spring and the idler have been joined directly to achieve high durability and improved maintenance convenience.

## **TRACKS**

The chain is composed of self-lubricating sealed links isolated from all external contamination. The tracks are locked by mechanically bolted pins.

# **\$** FUEL EFFICIENCY





## **RELIEF CUTOFF**

The pump continues to supply flow even when the maximum pressure on the system is reached due to severe working environments and large workloads. Relief cutoff technology of DX225LCA prevents transfer of unnecessary flow to maintain powerful working level at the maximum value while reducing consumption of fuel.



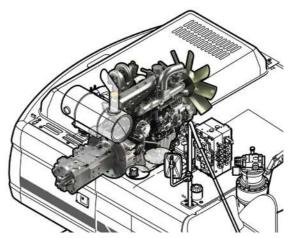
## OPTIMIZED LEVER CONTROL & AUTO IDLE

When operator takes a break and leaves the control joystick fixed, both of the engine and the pump are kept in standby mode and prevents unnecessary fuel consumption.





## **PUMP MATCHING TECHNOLOGY**



Engine & pump matching, the new technology of Doosan, fully resolves problems; low respones time of the system, unnecessary fuel consumption. Matching response time between pump and engine efficiently reduces unnecessary fuel consumption as well as exhaust fumes.



# **OPERATOR COMFORT**



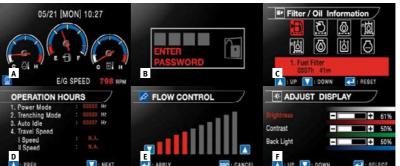


## **MONITOR**



- 3 power modes for maximum efficiency
- Power mode
- Standand mode
- Economy mode
- 3 work modes to suit your application
- 1-way mode
- 2-way mode
- Digging mode

- Control panel
- Navigation modes
  - Rearview camera, Display selector
- Working modes
  - Auto-idle & Flow rate control



## **CONTROL PANEL**

- Standard screen
- Anti-theft protection
- Filter/oil information
- Operation history
- Flow rate control
- E Contrast control







## CONTROL LEVER

Very precise control of the equipment increases versatility, safety and facilitates tricky operations requiring great precision. Leveling operations and particularly the movement of suspended loads are made easier and safer. The control levers have additional electrical buttons for controlling other additional equipment (for example, grabs, crushers, grippers, etc.)

## **AIR SUSPENSION SEAT (OPTIONAL)**

Equipped with various functions of adjustment forth and back and, and lumbar support, it reduces the vibration of equipment transmitted during work in an effective way. Also for considering winter working environment, Seat warmer functions equipped.

## **B** REAR CAMERA









## **II** ENGINE OIL FILTER

The engine oil filter offers a high level of filtration allowing the oil change interval to be increased to 500 hours. It is easy to access and is positioned to avoid contaminating the surrounding environment.

## **EASY MAINTENANCE**

Access to the various radiators is very easy, making cleaning easier. Access to the various parts of the engine is from the top and via side panels.

## **B** HYDRAULIC OIL RETURN FILTER

The protection of the hydraulic system is made more effective by the use of glass fiber filter technology in the main oil return filter. This means that with more than 99.5% of foreign particles filtered out, the oil change interval is increased.

## **4** AIR CLEANER

The large capacity forced air cleaner removes over 99% of airborne particles, reducing the risk of engine contamination and making the cleaning and cartridge change intervals greater.

## **WATER SEPARATOR**

High efficiency and large capacity water separator protect the engine by removing most moisture from the fuel.

## **DESIGNATION** PC MONITORING (DMS)

A PC monitoring function enables connection to the EPOSTM system, allowing various parameters to be checked during maintenance, such as pump pressures, engine rotation speed, etc. and these can be stored and printed for subsequent analysis.

## **☑** CENTRALIZED GREA SE INLE TS FOR EASY MAINTENANCE

The boom & arm grease inlets are grouped for easy access.

## TELEMATICS SERVICE (OPTIONAL)

# **GLOBAL PARTS NETWORK**

## **TELECOMMUNICATIONS**

Data flow from machine to web

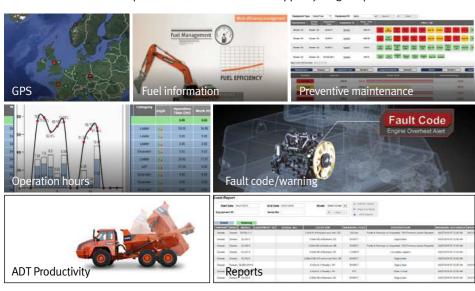






### **FUNCTIONS**

Doosan Telematics Service provides various functions to support your great performance



### **TELEMATICS SERVICE BENEFITS**

Doosan and dealer support customers to improve work efficiency with timely and responsive services

Improve work efficiency

- · Timely and preventive service
- Improve operator's skills by comparing work pattern
- · Manage fleet more effectively

## Dealer

Better service for customers

- · Provide better quality of service
- · Maintain machine value
- · Better understanding of market needs

#### Doosan

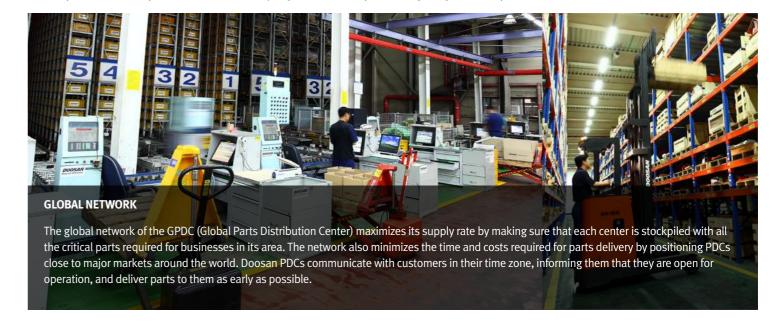
Responsive to customer's voice

- · Utilize quality-related field data
- · Apply customer's usage profile to deveping new

	FUNCTION	EXCAVATOR	WHEEL LOADER	ADT
GPS	· Location · Geo-fence	All models	All models	All models
E-mail reports	· Daily, Weekly, Monthly report	All models	All models	All models
Oneration hours	· Total operation hours	All models	All models	All madala
Operation hours	· Operation hours by mode	Tier 4 only	All models	All models
Maintananca parts	· Preventive maintenance by item	All models	Tior 4 only	All models
Maintenance parts	replacement cycle	All models	Tier 4 only	All models
Fault code/ Warning	· Fault code	All models	Tier 4 only	All models
rault code/ warning	· Machine Warnings on Gauge Panel	All models	rier 4 only	All models
Fuel information	· Fuel level	All models	Tion / only	All models
ruetimormation	· Fuel consumption	Tier 4 only	Tier 4 only	All models
Duman conscitu	· Dump tonnage	N/A	NI/A	All madala
Dump capacity	· Count of Work Cycle	N/A	N/A	All models

## GLOBAL PDC (PARTS DISTRIBUTION CENTER) NETWORK

Doosan provides fast and precise worldwide delivery of genuine Doosan parts through its global PDC (parts distribution center) network.



## The Global Parts **Distribution Center Network**

PDCs had been set up as shown below, including Mother PDC in Ansan, Korea. The seven other PDCs include one in China (Yantai), one in the USA (Chicago), one in Brazil (Campinas), two in Europe (Germany and the UK), one in the Middle East (Dubai), and one in Asia (Singapore).



PDC BENEFIT



**Distribution Cost** Reduction



**Maximum Parts** supply rate



parts delivery

Shortest distance/time



Real-time service support



**Minimum** downtime





Heavy Construction Bucket, which is also called Heavy Duty bucket, is the most commonly used bucket in the construction equipment market and is designed mainly for use in heavy construction but also used in low density mining and quarry application.





## General Purpose bucket

which is also called General Purpose bucket, is designed for digging and materials with low wear characteristics such as top-soil, loam, coal.



### Heavy Duty bucket

which is also called Heavy Duty bucket, is the most commonly used bucket in the re-handling soft to medium materials e.g. construction equipment market and is designed mainly for use in heavy construction but also used in low density mining and quarry application.



## Severe Duty bucket

which is also called Severe Duty bucket. The bucket is designed for use in high density mining and quarry application using high strength and high abrasion resistance materials. It can be used in the toughest of applications.



## Extra Severe Duty Bucket

which is also called X class bucket. The bucket is designed for use in high density mining and quarry application using high strength and high abrasion resistance materials. It can be used in the toughest of applications.



#### **GD (General Duty) Tooth**

Optimized design for Doosan's GP and the new General Construction bucket.
Suitable for machines ranging from 14 to 70 tons. Recommended for general construction



including excavating, trenching, loading and medium density quarries and mining.

## SD (Severe Duty) Tooth







**BUCKET** 

General Purpose Bucket

Severe Duty Bucket

**Heavy Duty Bucket** Capacity (SAE/PCSA) **GENERAL PURPOSE BUCKET** 0.39 / 0.51 / 0.81 / 0.92 / 1.05 / 1.17 / 1.28 m<sup>3</sup> **HEAVY DUTY BUCKET** 0.73 / 0.90 / 1.07 / 1.24 / 1.32 / 1.49 m<sup>3</sup>SEVERE DUTY BUCKET 0.91 / 1.07 / 1.23 m<sup>3</sup>



Model

DXB90H

Model

FP14

RC14





**DEMOLITION** 

HYDRAULIC BREAKER

**FIXED PULVERIZER** 

**ROTATING CRUSHER** 

Weight

1,000 kg

Weight

1,100 kg

1,250 kg

Weight

1,050 kg

761 kg

680 mm

720 mm

Max. Jaw opening	Force at Tip
107 mm	820 BPM
Tool diameter	Frequency











**MATERIAL HANDLING** 

51 t

51 t

Model **MULTI-GRAPPLE** STONE GRAPPLE WOOD GR LOG GRA

	MG14	
	SG14	
' P	WG14	
' P	LG14	
	0011	



Max Jaw opening Max. Closing Force Capacity 1,744 mm 4.6 t 0.45 m<sup>3</sup> 1,800 mm 0.34 m<sup>2</sup>

			_			
WOOD GRAPPLE	L/P	WG14	700 / 630 kg	1,800 mm	-	0.48 m <sup>2</sup>
LOG GRAPPLE	L/P	LG14	835 / 810 kg	1,800 mm	-	0.42 m <sup>2</sup>
ORANGE GRAPPLE		OG14	1,170 kg	1,890 mm	-	0.30 m <sup>3</sup>

L: Link type

P: Pendulum type

**EARTH MOVING** 







	Model	Weight	Max. Jaw opening	Capacity
CLAMSHELL BUCKET	CB14	900 kg	1,455 mm	0.37 m <sup>3</sup>
	Model	Weight	Base plate (WxL)	Impulse force
PLATE COMPACTOR	PC14	804 kg	740 x 1,050 mm	6.4 t
	Model	Weight	Length	
RIPPER	RP14	245 kg	1.057 mm	



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	Model	Weight	Bucket Pin dia.	Working rage (Pin to Pin)
QUICK COUPLER	QC14	170 kg	65 mm	380 ~ 440 mm

## TECHNICAL SPECIFICATIONS

### **ENGINE**

#### Model

Doosan DL06\*

"Common Rail" engine with direct fuel injection and electronic control, 4 valves per cylinder, vertical injectors, water cooled, turbo charged with air to air intercooler. The emission levels are well below the values required for phase III. (Tier II: DL06C)

## **Number of cylinders**

## Nominal flywheel power

71 kW(95HP) @ 1,850 rpm (SAE J1349, net)

## Max torque

44.5 kgf.m(436 Nm) at 1,400 rpm

#### Piston displacement

5,890 cc (359 cu.in)

#### Bore & stroke

Ø100 mm x 125 mm (3.9" X 4.9")

## Starter

24 V / 4.5 kW

#### **Batteries**

2 x 12 V / 100 Ah

### Air cleaner

Double element with auto dust evacuation.

\*According to engine regulation, Doosan provides two kinds of engine. (Tier-3 engine: DL06 / Tier II engine: DL06C)

## **ENVIRONMENT**

Noise levels comply with environmental regulations (dynamic values).

#### Sound level guarantee

101 dB(A) (2000/14/EC)

### Cab sound level

71 dB(A) (ISO 6396)

## WEIGHT

Boom 4,600 mm (15'1") Arm 2,500 mm (8'2") Bucket SAE 0.51 m3 (0.67 yd<sup>3</sup>)

Shoe width	Operating weight	Ground pressure (kgf/cm²)
500 mm (1'8")	13,800 kg (30,423 lb)	0.43 kgf/cm² (42 kpa, 6,11 psi)
600 mm (2")	14,000 kg (30,864 lb)	0.36 kgf/cm² (35 kpa, 5.12 psi)
700 mm (2'4")	14,200 kg (31,305 lb)	0.30 kgf/cm² (29 kpa, 4.26 psi)

## Weight with Dozer Blade

STD. - Boom 4,600 mm (15'1") Arm 2,500 mm (8'2") Bucket SAE 0.51 m3 (0.67 yd<sup>3</sup>)

Shoe width	Dozer Blade weight	Operating weight
STD. + 500 mm (1'8")	2,500 mm : 590 kg (1,300 lb)	14,770 kg (32,562 lb)
STD. + 600 mm (2")	2,600 mm : 602 kg (1,327 lb)	15,007 kg (33,084 lb)
STD. + 700 mm (2'4")	2,700 mm : 615 kg ( 1.356 lb)	15,245 kg (33,609 lb)

\*When the dozer blade is installed, additional weight may be occurred by track frame, dozer cylinder, dozer unit, pin assembly, track shoe.

### **HYDRAULIC SYSTEM**

The heart of the system is the e-EPOS (Electronic Power Optimizing System). It allows the efficiency of the system to be optimized for all working conditions and minimizes fuel consumption.

The new e-EPOS is connected to the engine electronic control via a data transfer link to harmonize the operation of the engine and hvdraulics.

- The hydraulic system enables independent or combined operations.
- Two travel speeds offer either increased torque or high speed
- Cross-sensing pump system for fuel savings.
- Auto deceleration system.
- Two operating modes, two power modes.
- Button control of flow in auxiliary equipment circuits.
- Computer-aided pump power control.

### Main pumps

2 variable displacement axial piston pumps max flow: 2 x 114 l /min (2 X 30.1 US gpm, 2 X 25.1 lmp gpm)

#### Pilot pump

Gear pump - max flow: 27.75 l /min (7.33 US gpm, 6.1 lmp gpm)

### Maximum system pressure

Boom/arm/Bucket:

Normal mode: 330 kgf/cm<sup>2</sup>(324 bar) Power mode: 350 kgf/cm<sup>2</sup>(343 bar) Travel: 330 kgf/cm<sup>2</sup>(324 bar) Swing: 245 kgf/cm<sup>2</sup>(240 bar)

## **HYDRAULIC CYLINDERS**

The piston rods and cylinder bodies are made of high-strength steel. A shock absorbing mechanism is fitted in all cylinders to ensure shockfree operation and extend piston life.

Cylinders	Quantity	Bore x Rod diameter x stroke
Boom	2	110 X 75 X 1,085mm(4.3" X 3.0" X 3'7")
Arm	1	115 X 80 X 1,108mm(4.5" X 3.1" X 3'8")
Bucket	1	100 X 70 X 900mm(3.9" X 2.8" X 2'11")

### **UNDERCARRIAGE**

Chassis are of very robust construction, all welded structures are designed to limit stresses.

High-quality material used for durability.

Lateral chassis welded and rigidly attached to the undercarriage. Track rollers lubricated for life, idlers and sprockets fitted with floating seals. Tracks shoes made of induction-hardened alloy with triple grouser. Heat-treated connecting pins.

Hydraulic track adjuster with shock-absorbing tension mechanism.

## Number of rollers and track shoes per side

Upper rollers: 1 Lower rollers: 7 Shoes: 46

Total length of track: 3,755mm (12'4")

#### **SWING MECHANISM**

- An axial piston motor with two-stage planetary reduction gear is used for the swing.
- Increased swing torque reduces swing time.
- Internal induction-hardened gear.
- Internal gear and pinion immersed in lubricant bath.
- The swing brake for parking is activated by spring and released hydraulically.

### Swing speed: 0 to 10.7 rpm

## DRIVE

Each track is driven by an independent axial piston motor through a planetary reduction gearbox.

Two levers with control pedals guarantee smooth travel with counterrotation on demand.

### Travel speed (fast/slow)

4.7/3.0km/h (2.9/1.9 mph)

## **Maximum traction force**

7,300 / 11,800 kgf (16,094 / 26,014 lbf)

#### Maximum grade

35°/70%

#### **REFILL CAPACITIES**

#### **Fuel tank**

280 l (74.0 US gal, 61.6 lmp gal)

## Cooling system (Radiator capacity)

20 l (5.3 US gal, 4.4 Imp gal)

## **Engine oil**

25 l (6.6 US gal, 5.5 lmp gal)

## Swing drive

3.8 l (1.0 US gal, 0.84 lmp gal)

## Travel drive (each)

3 l (0.8 US gal, 0.66 Imp gal)

## Oil tank

150 l (39.6 US gal, 33 Imp gal)

## **BUCKET**

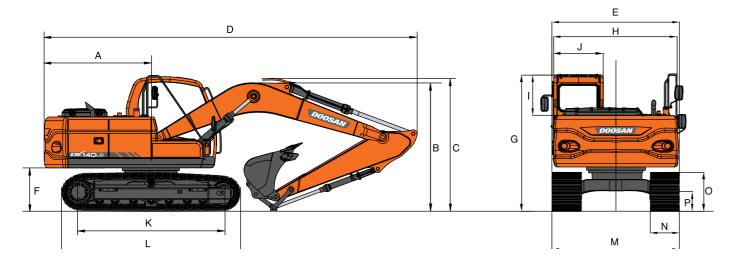
					TRACK				STD Track			
	Can	acity	Wi	dth	C/W (ton)				2.2			
Bucket		1³)		ım)	SHOE (mm)				600			
Туре	·	•	·	·		4.0m	Boom		4.6m Boom	1		300m 38m)
	SAE/ PCSA	CECE	W/O Cutter	With Cutter	- Weight (kg)	1.9m Arm	2.1m Arm	2.1m Arm	2.5m Arm	3.0m Arm	2.1m Arm	2.5m Arm
	0.24	0.22	458	534	292	Α	Α	Α	Α	Α	Α	Α
	0.39	0.35	736	820	350	Α	Α	Α	Α	Α	Α	Α
Camanal Dun	0.45	0.40	821	911	389	Α	Α	Α	Α	Α	Α	Α
General Pur-	0.51	0.45	907	991	398	Α	Α	А	Α	В	Α	В
pose Bucket	0.59	0.51	997	1,081	420	Α	В	Α	В	С	В	С
	0.64	0.55	1,083	1,167	443	В	С	В	С	С	С	D
	0.76	0.65	1,255	1,339	437	С	С	С	D	D	D	Х
DC	0.45	0.38	1,500	1,500	357	Α	Α	Α	Α	Α	Α	Α
DC	0.54	0.46	1,800	1,800	405	Α	Α	Α	Α	В	В	С
	0.21	0.20	450	N/A	313	Α	Α	Α	Α	Α	Α	Α
	0.31	0.29	600	N/A	372	Α	Α	Α	Α	Α	Α	Α
Hoose Duty	0.42	0.38	750	N/A	420	Α	Α	Α	Α	Α	Α	Α
Heavy Duty	0.52	0.47	900	N/A	478	Α	Α	Α	В	В	В	С
Bucket	0.60	0.53	1,000	N/A	510	В	С	В	С	С	С	D
	0.67	0.60	1,100	N/A	542	С	С	С	С	D	D	X
	0.74	0.66	1,200	N/A	585	D	D	С	D	Х	D	X
			Maximum lo	oad pin-on(p	oayload+bucket)	1,683	1,587	1,739	1,549	1,415	1,503	1,343

Based on ISO 10567 and SAE J296, arm length without quick change clamp

- A : Suitable for materials with density of 2100 kg/m $^3$  (3500 lb/yd $^3$ ) or less B : Suitable for materials with density of 1800 kg/m $^3$  (3000 lb/yd $^3$ ) or less C: Suitable for materials with density of 1500 kg/m<sup>3</sup> (2500 lb/yd<sup>3</sup>) or less
- D: Suitable for materials with density of 1200 kg/m³ (2000 lb/yd³) or less

## **DIMENSIONS**

## [ One-piece Boom ]



## **DIMENSIONS**

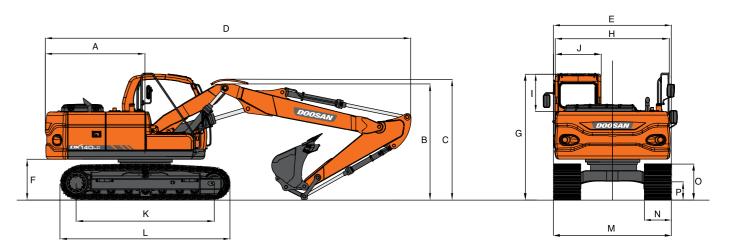
Boom type (One-piece)		5,700mm (18'8")	
Arm type	2,100mm (6'11")	2,500mm (8'2")	3,000mm (9'10")
Bucket type (PCSA)	0.51m³	0.51m³	0.39m³
A Tail Swing Radius	<b>→</b>	2,200mm (7'3")	<b>←</b>
B Shipping Height (Boom)	2,515mm (8'3")	2,630mm (8'8")	3,030mm (9'11")
C Shipping Height (Hose)	2,570mm (8'5")	2,710mm (8'11")	3,090mm (10°2")
D Shipping Length	7,690mm (25'3")	7,680mm (25'2")	7,640mm (25'1")
E Shipping Width	<b>→</b>	2,590mm (8'6")	←
F C/Weight Clearance	<b>→</b>	894mm (2'11")	←
G Height Over Cab.	<b>→</b>	2,773mm (9'1")	<b>←</b>
H House Width	<b>→</b>	2,540mm (8'4")	<b>←</b>
Cab. Height above House	<b>→</b>	835mm (2'9")	<b>←</b>
J Cab. Width	<b>→</b>	960mm (3'2")	←
K Tumbler Distance	<b>→</b>	3,034mm (9'11")	←
L Track Length	<b>→</b>	3,755mm (12'4")	←
M Undercarriage Width	$\rightarrow$	2,590mm (8'6")	←
N Shoe Width	<b>→</b>	600mm (2')	<b>←</b>
O Track Height	<b>→</b>	728mm (2'5")	<b>←</b>
P Car Body Clearance	<b>→</b>	410mm (1'4")	<b>←</b>

## **DIGGING FORCE**

Bucket (PCSA)	0.22m³	0.35m <sup>3</sup>	0.40m <sup>3</sup>	0.45m³	0.51m³	0.55m <sup>3</sup>	0.65m <sup>3</sup>
Digging force	11,100 kgf	11,100 kgf	11,100 kgf	11,100 kgf	11,100 kgf	11,100 kgf	11,100 kgf
	109 kN	109 kN	109 kN	109 kN	109 kN	109 kN	109 kN
(ISO)	24,471 lbf	24,471 lbf	24,471 lbf	24,471 lbf	24,471 lbf	24,471 lbf	24,471 lbf
Digging force	9,600 kgf	9,600 kgf	9,600 kgf	9,600 kgf	9,600 kgf	9,600 kgf	9,600 kgf
	94 kN	94 kN	94 kN	94 kN	94 kN	94 kN	94 kN
(SAE)	21,164 lbf	21,164 lbf	21,164 lbf	21,164 lbf	21,164 lbf	21,164 lbf	21,164 lbf

At power boost (ISO)

## [ Two-piece Boom ]



## **DIMENSIONS**

Boom type (Two-piece)	4,988 mm( 16'4" )						
Arm type	2,100 mm (6'11")	2,500 mm (8'2")					
Bucket type (PCSA)	0.51m³	0.51m³					
A Tail Swing Radius	2,200mm(7'3")	<b>←</b>					
B Shipping Height (Boom)	2,555mm (8'6")	2,680mm(8'10")					
C Shipping Height (Hose)	2,655mm (8'9")	2,770mm(9'1")					
D Shipping Length	8,060mm (26'5")	8,015mm(26'4")					
E Shipping Width	2,590mm (8'6")	<b>←</b>					
F C/Weight Clearance	894mm (2'11")	<b>←</b>					
G Height Over Cab.	2,773mm (9'1")	←					
H House Width	2,540mm (8'4")	<b>←</b>					
I Cab. Height above House	835mm (2'9")	<b>←</b>					
J Cab. Width	960mm (3'2")	<b>←</b>					
K Tumbler Distance	3,034mm(9'11")	<b>←</b>					
L Track Length	3,755mm (12'4")	<b>←</b>					
M Undercarriage Width	2,590mm (8'6")	<b>←</b>					
N Shoe Width	600mm (2')	<b>←</b>					
O Track Height	728mm (2'5")	<b>←</b>					
P Car Body Clearance	410mm (1'4")	<b>←</b>					

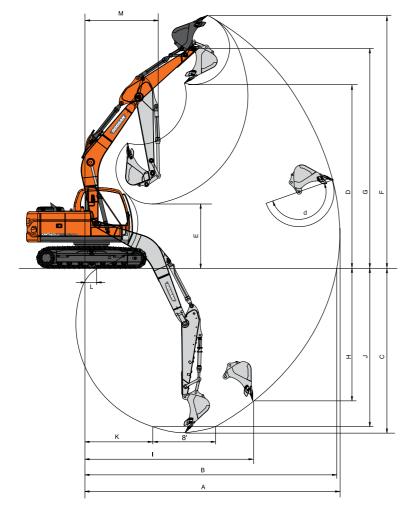
## **DIGGING FORCE**

Arm	2,100mm	2,500mm	3,000mm
Digging force	7,700 kgf	6,500 kgf	6,000 kgf
	75.6 kN	63.8 kN	58.9 kN
(ISO)	16,975 lbf	14,330 lbf	13,228 lbf
	7,300 kgf	6,300 kgf	5,800 kgf
Digging force	71.7 kN	61.8 kN	56.9 kN
(SAE)	16,094 lbf	13,889 lbf	12,787 lbf

At power boost (ISO)

## **WORKING RANGES**

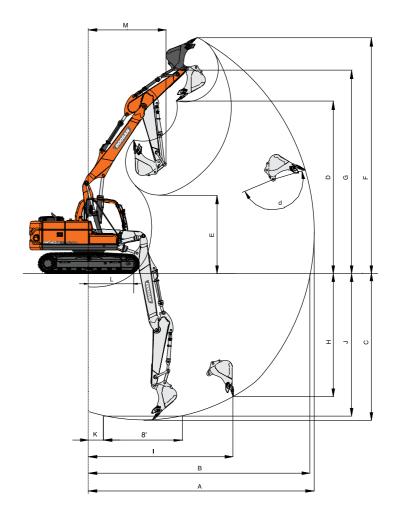
[ One-piece Boom ]



## **WORKING RANGE**

Boom length	4,6	00mm(15'1") One-piece Boom		
Arm type	2,100mm (6'11")	2,500mm (8'2")	3,000mm (9'10")	
Bucket type (pcsa)	0.51m³	0.51m³	0.39m³	
A Max. digging reach	7,845(25'9")	8,300(27'3")	8,680(28'6")	
B Max. digging reach at ground level	7,690(25'3")	8,156(26'9")	8,540(28')	
C Max. digging depth	5,250(17'3")	5,645(18'6")	6,150(20'2")	
D Max. dumping height	5,875(19'3")	6,300(20'8")	6,415(21')	
E Min. dumping height	2,570(8'5")	2,170(20'8")	1,700(5'7")	
F Max. digging height	8,195(26'11")	8,675(28'6")	8,745(28'8")	
G Max. bucket pin height	7,110(23'4")	7,535(24'9")	7,645(25'1")	
H Max. vertical wall depth	3,810(12'6")	4,560(15')	4,830(15'10")	
I Max. radius vertical	5,690(18'8")	5,555(18'3")	5,860(19'3")	
J Max. digging depth(8'level)	4,950(16'3")	5,420(17'9")	5,920(19'5")	
K Min. radius 8' line	1,850(6'1")	1,960(6'5")	1,855(6'1")	
L Min. digging reach	1,005(6'1")	265(10")	-305(-1")	
M Min. swing radius	2,345(7'8")	2,375(7'10")	2,585(8'6")	
d. Bucket angle (deg)	173°	173°	173°	

## [ Two-piece Boom ]

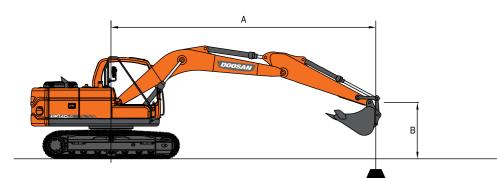


## **WORKING RANGE**

2,500mm (8'2") 0.51m <sup>3</sup> 8,805(28'11")	
8,805(28'11")	
8,665(28'5")	
5,850(19'2")	
6,810(22'4")	
2,935(9'8")	
9,235(30'4")	
8,040(26'5")	
5,415(17'9")	
5,270(17'3")	
5,745(18'10")	
800(2'7")	
1,615(5'4")	
2,935(9'9")	
173°	

## LIFTING CAPACITY

[ One-piece Boom ]



Boom: 4,600mm(15'1") Arm: 2,500mm(8'2") Bucket: SAE/PCSA 0.51m<sup>3</sup>(0.67yd<sup>3</sup>) Shoe: 600mm(2')

Unit: 1,000kg

$\overline{}$													
(m)	A(m) 2		3		4		5		6		Max. Reach		
B(m)	<del>U</del>	<b>G</b>	<u>F</u>	<b>G</b>	<u>F</u>	<b>G</b>	<u>F</u>	<del>(</del>	<u>F</u>	<del>(</del>	<u>u</u>	<b>G</b>	A(m)
7					*3.73	*3.73					*2.88	*2.88	4.24
6					*3.39	*3.39	*3.59	2.92			*2.45	*2.45	5.32
5					*3.61	*3.61	*3.72	2.94	*2.57	2.11	*2.25	2.08	6.04
4			*4.25	*4.25	*4.31	4.22	*4.05	2.92	3.42	2.13	*2.17	1.81	6.53
3					*5.38	4.11	*4.61	2.87	3.40	2.11	*2.16	1.66	6.83
2					*6.57	3.99	4.55	2.80	3.37	2.08	*2.20	1.59	6.98
1					6.52	3.88	4.48	2.75	3.33	2.05	*2.29	1.58	6.97
O (Ground)					6.45	3.82	4.44	2.70	3.31	2.03	*2.45	1.64	6.82
-1			*6.07	6.04	6.42	3.79	4.41	2.68	3.30	2.02	*2.71	1.77	6.51
-2	*5.42	*5.42	*9.89	6.08	6.43	3.80	4.42	2.69	3.31	2.03	*3.13	2.03	6.01
-3	*9.35	*9.35	*9.47	6.15	6.47	3.84	4.46	2.72			4.15	2.54	5.24
-4			*7.27	6.27	*5.01	3.94					*4.55	3.74	4.14

A(ft)	10'		15'		2	0'	Max. Reach		
B(ft)	<u>u</u>	<del>G</del>	-	<b>(</b>	<u> </u>	<b>(</b>	<del>U</del>	( <del> </del>	A(ft)
25							*7.75	*7.75	10.61
20			*8.03	7.52			*5.46	*5.46	17.17
15			*8.44	7.52	*7.07	4.55	*4.87	4.29	20.58
10			*10.67	7.32	7.30	4.53	*4.75	3.67	22.38
5			11.56	7.04	7.20	4.44	*4.92	3.48	22.94
0 (Ground)			11.33	6.84	7.11	4.35	*5.41	3.61	22.38
-5	*17.99	13.00	11.27	6.79	7.09	4.34	7.01	4.29	20.14
-10	*20.42	13.19	11.37	6.88			9.23	5.66	17.10

Boom: 4,600mm(15'1") Arm: 3,000mm(9'10") Bucket: SAE/PCSA 0.51m<sup>3</sup>(0.67yd<sup>3</sup>) Shoe: 600mm(2')

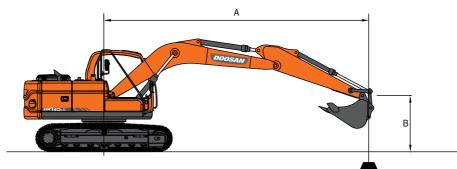
Unit: 1,000kg

A(m)	A(m) 2		3		4		5		6		7		Max. Reach		
B(m)	<u> </u>	<del>C</del>	4	<b>G</b>	Ŧ	<b>G</b>	-	( <del> </del>	<u>I</u>	<b>G</b>	<u>I</u>	( <del> </del>	-	<del>[</del>	A(m)
7													*2.44	*2.44	4.93
6							*3.18	3.06					*2.20	*2.20	5.88
5							*3.24	3.06	*3.20	2.24			*2.09	1.90	6.54
4					*3.61	*3.61	*3.62	3.03	3.53	2.23			*2.06	1.69	6.99
3			*5.76	*5.76	*4.74	4.24	*4.21	2.97	3.50	2.20	2.70	1.68	*2.08	1.56	7.28
2					*5.99	4.10	4.64	2.89	3.45	2.16	2.68	1.67	*2.14	1.50	7.41
1					6.61	3.96	4.56	2.82	3.41	2.12	2.66	1.65	*2.25	1.49	7.41
0 (Ground)			*5.12	*5.12	6.51	3.87	4.50	2.76	3.37	2.09	2.64	1.63	*2.43	1.53	7.27
-1			*6.60	6.04	6.45	3.82	4.46	2.73	3.35	2.07			2.65	1.63	6.98
-2	*5.23	*5.23	*9.26	6.05	6.44	3.82	4.45	2.72	3.35	2.06			2.95	1.83	6.52
-3	*8.09	*8.09	*10.28	6.11	6.47	3.84	4.47	2.74					3.51	2.18	5.85
-4	*12.22	*12.22	*8.69	6.21	*6.48	3.91							*4.70	2.91	4.88

Feet	Unit : 1,000lb

A(ft)	A(ft) 10'		1	15'		0'	Max. Reach			
B(ft)	Ŧ	<del>[</del>	<u> </u>	<b>G</b> ₽	<u>-</u>	( <del> </del>	7	<b>Ģ</b>	A(ft)	
25							*6.04	*6.04	13.49	
20			*6.63	*6.63			*4.89	*4.89	19.06	
15			*7.31	*7.31	*7.39	4.80	*4.57	3.96	22.17	
10	*12.29	*12.29	*9.61	7.56	7.51	4.73	*4.57	3.46	23.84	
5			11.76	7.23	7.37	4.60	*4.82	3.29	24.38	
O (Ground)	*11.99	*11.99	11.46	6.97	7.25	4.49	*5.35	3.38	23.85	
-5	*17.92	12.97	11.34	6.86	7.19	4.44	6.14	3.79	22.18	
-10	*22.20	13.12	11.39	6.91			7.86	4.87	19.01	
-15	*15.54	13.52					*10.27	8.47	13.46	

- Ratings are based on SAE J1097
   The load point is a hook located on the back of the bucket.
   \* Rated loads are based on hydraulic capacity.
   Rated loads do not exceed 87% of hydraulic capacity or 75% of tipping capacity.



Boom: 4,600mm(15'1") Arm: 2,500mm(8'2") Bucket: SAE 0.51m³(0.67yd³) Shoe: 600mm(2') Dozer blade: 2,590mm(8'6")

nit	٠1	$000k\sigma$

A(m)	2		3			4		5		5	Max. Reach		
B(m)	<u> </u>	<b>G</b>	<u> </u>	<del>[</del>	<u> </u>	( <del> </del>	<u></u>	( <del>c</del>	<u>F</u>	<del>(</del>	<b>-</b>	( <del> </del>	A(m)
7					*3.73	*3.73					*2.88	*2.88	4.24
6					*3.39	*3.39	*3.59	3.21			*2.45	*2.45	5.32
5					*3.61	*3.61	*3.72	3.23	*2.57	2.35	*2.25	*2.25	6.04
4			*4.25	*4.25	*4.31	*4.31	*4.05	3.21	3.39	2.36	*2.17	2.02	6.53
3					*5.38	4.51	4.58	3.16	3.37	2.34	*2.16	1.86	6.83
2					*6.57	4.38	4.51	3.10	3.33	2.31	*2.20	1.79	6.98
1					6.46	4.27	4.44	3.04	3.30	2.28	*2.29	1.78	6.97
O (Ground)					6.39	4.21	4.39	3.00	3.27	2.26	*2.45	1.84	6.82
-1			*6.07	*6.07	6.36	4.18	4.37	2.98	3.26	2.25	*2.71	1.98	6.51
-2	*5.42	*5.42	*9.89	6.67	6.37	4.19	4.37	2.98	3.28	2.27	*3.13	2.26	6.01
-3	*9.35	*9.35	*9.47	6.74	6.41	4.23	4.42	3.01			4.11	2.82	5.24
-4			*7.27	6.86	*5.01	4.33					*4.55	4.11	4.14

Feet	Unit : 1,000

A(ft)	10'		1	5'	2	0'	Max. Reach			
B(ft)	4	<b>(</b>	<u> </u>	( <del> </del>	-	( <del> </del>	-	( <del> </del>	A(ft)	
25							*7.75	*7.75	10.61	
20			*8.03	*8.03			*5.46	*5.46	17.17	
15			*8.44	8.24	*7.07	5.05	*4.87	4.78	20.58	
10			*10.67	8.04	7.23	5.03	*4.75	4.11	22.38	
5			11.45	7.76	7.12	4.94	*4.92	3.91	22.94	
O (Ground)			11.22	7.57	7.03	4.86	*5.41	4.05	22.38	
-5	*17.99	14.28	11.16	7.51	7.02	4.85	6.94	4.80	20.14	
-10	*20.42	14.48	11.26	7.60			9.14	6.27	17.10	

Boom: 4,600mm(15'1") Arm: 3,000mm(9'10") Bucket: SAE 0.51m³(0.67yd³) Shoe: 600mm(2') Dozer blade: 2,590mm(8'6")

Unit	:	1,0	JU

√ A(m)	A(m) 2		3		4		5		6		7		Max. Reach		
B(m)	<b>B</b>	<del>C</del>	-	<del>(</del>	4	<u>(</u>	₫.	( <del> </del>	<u>.</u>	( <del> </del>	F	<del>[</del>	<u>.</u>	<del>C</del>	A(m)
7													*2.39	*2.39	4.87
6							*3.15	*3.15					*2.14	*2.14	5.83
5							*3.20	*3.20	*3.11	2.40			*2.04	*2.04	6.49
4					*3.63	*3.63	*3.58	3.24	3.42	2.39			*2.00	1.83	6.95
3			*5.78	*5.78	*4.71	4.56	*4.17	3.19	3.39	2.36	2.60	1.81	*2.02	1.70	7.23
2					*5.97	4.42	4.53	3.11	3.35	2.33	2.58	1.79	*2.09	1.63	7.37
1					6.49	4.29	4.45	3.04	3.30	2.29	2.56	1.77	*2.21	1.62	7.37
(Ground)			*5.04	*5.04	6.39	4.21	4.39	2.99	3.27	2.25	2.55	1.76	*2.39	1.67	7.22
-1			*6.59	*6.59	6.34	4.16	4.35	2.96	3.25	2.23			2.58	1.78	6.93
-2	*5.25	*5.25	*9.32	6.61	6.33	4.15	4.34	2.95	3.25	2.23			2.89	1.99	6.47
-3	*8.16	*8.16	*10.17	6.66	6.36	4.18	4.37	2.97					3.47	2.39	5.79
-4	*12.02	*12.02	*8.53	6.76	*6.33	4.24							*4.67	3.21	4.81

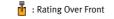
Feet	Unit: 1,000

A(ft)	10'		1	5'	2	0'	Max. Reach			
B(ft)	<del>"</del>	( <del>]</del>	4	( <del> </del>	4	( <del> </del>	4	( <del>]</del>	A(ft)	
25							*5.95	*5.95	13.22	
20			*6.56	*6.56			*4.76	*4.76	18.87	
15			*7.23	*7.23	*7.22	5.14	*4.44	4.30	22.01	
10	*12.34	*12.34	*9.53	8.12	7.28	5.08	*4.45	3.75	23.69	
5			11.50	7.81	7.14	4.95	*4.71	3.57	24.23	
O (Ground)	*11.82	*11.82	11.22	7.56	7.03	4.85	*5.27	3.68	23.70	
-5	*17.98	14.17	11.10	7.46	6.97	4.80	6.00	4.14	22.01	
-10	*21.95	14.30	11.15	7.50			7.73	5.32	18.87	
-15	*15.09	14.70					*10.54	9.67	13.00	

: Rating Over Front

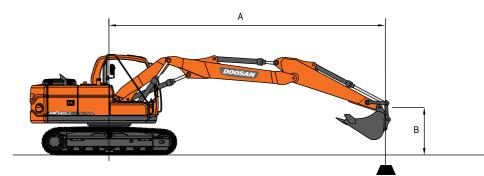
🚰 : Rating Over Side or 360 degree

- 1. Ratings are based on SAE J1097
  2. The load point is a hook located on the back of the bucket.
  3. \* Rated loads are based on hydraulic capacity.
  4. Rated loads do not exceed 87% of hydraulic capacity or 75% of tipping capacity.



🚰 : Rating Over Side or 360 degree

## [ Two-piece Boom ]



Boom: 4,988mm(16'4") Arm: 2,500mm(9'10") Bucket: SAE 0.51m<sup>3</sup>(0.67yd<sup>3</sup>) Shoe: 700mm(2'4")

Unit: 1,000kg

A(m)	A(m) 3		4		į	5	(	5	7	7		Max. Reach	
B(m)	<b>-</b>	( <del> </del>	F	( <del> </del>	F	( <del> </del>	<u>F</u>	( <del> </del>	F	( <del> </del>	<u>I</u>	( <del> </del>	A(m)
7											*3.24	3.20	4.75
6					*2.79	*2.79					*3.03	2.31	5.73
5			*2.74	*2.74	*2.89	*2.89	*3.11	2.17			*2.84	1.89	6.41
4	*4.04	*4.04	*3.54	*3.54	*3.31	2.96	*3.25	2.16			2.74	1.65	6.87
3			*4.69	4.13	*3.94	2.88	3.46	2.12	2.65	1.59	2.54	1.52	7.16
2			*5.94	3.96	4.61	2.79	3.41	2.08	2.63	1.58	2.44	1.45	7.30
1			6.55	3.83	4.52	2.72	3.36	2.03	2.61	1.56	2.43	1.44	7.29
O (Ground)			6.46	3.75	4.46	2.66	3.33	2.00	2.59	1.54	2.51	1.49	7.15
-1	*3.46	*3.46	6.43	3.73	4.43	2.64	3.31	1.98			2.68	1.60	6.85
-2	*6.65	5.99	6.45	3.74	4.43	2.64	3.32	1.99			3.02	1.81	6.38
-3			6.50	3.78	4.47	2.67					4.04	2.43	5.32
Feet												U	nit : 1,000lk

Feet									Unit : 1,000lb	
A(ft)	1	0'	1	5'	2	0'	Max. Reach			
B(ft)	4	<b>G</b>	<del>I</del>	<del>C</del>	<del>L</del>	<b>G</b>	<del>I</del>	GP	A(ft)	
25							*7.21	*7.21	12.76	

B(ft)	l d		d d		<u>t</u>		<u> </u>		A(ft)
25							*7.21	*7.21	12.76
20			*5.77	*5.77			*6.75	5.22	18.55
15			*6.67	*6.67	*6.95	4.64	*6.15	3.91	21.74
10			*9.15	7.36	7.43	4.55	5.61	3.36	23.45
5			11.65	6.98	7.28	4.41	5.35	3.18	23.99
O (Ground)			11.37	6.74	7.15	4.29	5.53	3.28	23.45
-5	*11.46	*11.46	11.30	6.67	7.11	4.26	6.25	3.74	21.75
-10			11 //1	6.77			0.28	5.57	17.04

- Ratings are based on SAE J1097
   The load point is a hook located on the back of the bucket.
- 3. \* Rated loads are based on hydraulic capacity.
  4. Rated loads do not exceed 87% of hydraulic capacity or 75% of tipping capacity.

: Rating Over Front

🚰 : Rating Over Side or 360 degree

## STANDARD AND OPTIONAL EQUIPMENT

## **STANDARD EQUIPMENT**

#### Boom & Arm

- 4.6 m Boom
- 2.5 m Arm

## Hydraulic system

- Boom and arm flow regeneration
- Boom and arm holding valves
- Swing anti-rebound valves
- Spare ports(Control valve)
- One-touch power boost

#### **Cabin & Interior**

- Viscous cab mounts
- All weather sound suppressed type cab
- Air conditioner & Heater
- Adjustable suspension seat with head rest and adjustable arm rest
- Room light
- Intermittent windshield wiper
- Cigarette lighter and ashtray
- Cup holder
- High seat mount
- LCD color monitor panel
- E/G RPM control dial
- AM/FM radio + MP3 (USB)
- Remote radio ON/OFF switch
- 12V spare powers socket
- Serial communication port for laptop PC interface
- Joystick lever with 3 switches
- Sun visor
- Sun roof

#### Safety

- Large handrails and step
- Convex metal anti-slip plates
- Seat belt
- Hydraulic safety lock lever
- Safety glass
- Hammer for emergency escape
- Right and left rearview mirrors
- Travel alarm
- Rotating beacon
- Battery protector cover

#### Others

- Double element air cleaner
- Fuel filter
- Dust screen for radiator/oil cooler
- Engine overheat prevention system
- Engine restart prevention system
- Self-diagnostic system
- Alternator(24V, 60 amps)
- Fuel filler pump
- Electric horn
- Halogen working lights(frame mounted 1, boom mounted 2)
- Hydraulic oil tank air breather filter
- Long & Fixed track

## **OPTIONAL EQUIPMENT**

Some of optional equipments may be standard in some markets. Some of this optional equipment is not available in some markets. You must check with the local DOOSAN dealer to know about the availability or to release the adaptation following the needs of the applications.

### Boom & Arm

- 4.0 m Boom
- 4.988 m Arti Boom
- 1.9 m Arm
- 2.1 m Arm
- 3.0 m Arm

## Safety

- Cabin Top/Front guard(ISO 10262, FOGS standard)
- Travel & swing alarm
- Telescopic beacon
- Lock valve
- Rear view camera
- Rear lamp for number plate

## **Cabin & Interior**

- Air suspension seat
- Rain Shield
- Low seat mount
- Breaker pedal
- ROPS/FOGS Cabin
- Cabin front guard (Upper and lower guard)
- Steel roof cover
- Side mirror

## Others

- Piping for crusher
- Piping for quick clamp
- Piping option
- Breaker with flow control valve Crusher
- Crusher with tilting Rotating
- Clamshell Quick Clamp
  500mm / 700mm shoe
- Lower wiper
- 80A alternator
- Working Lights
- 4-front/2-rear on cabin
- Noise Kit
- Hydraulic Oil
- Cold weather (VG32)
- Normal (VG46)
- Tropical weather (VG68)
- Breaker filter
- Additional Water separator
- Water separator with heater
- Heavy duty under cover
- Dozer blade
- 2500 mm dozer
- 2600 mm dozer
- 2700 mm dozer
- Short & Fixed / High Car Body Clearance track

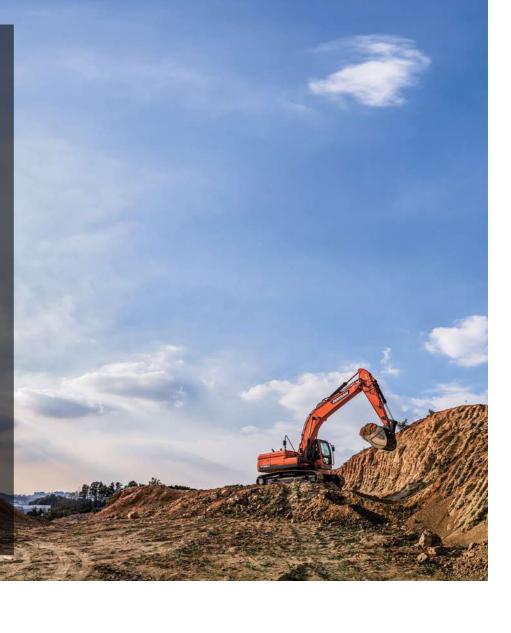
## Doosan is

Since 1896, Doosan, the oldest company in Korea, has evolved with its people. The company grew up rapidly for last 10 years with reputation. For human-oriented vision, Doosan has been building constructions, energy, machines, infra structures globally. As a global leader of infra structure, Doosan continues its vision to make human-oriented future.

First in Korea, Doosan self-developed excavators in 1985 and continued building versatile construction machines including excavators, wheel loaders, articulated dump trucks to execute its human-oriented philosophy. Doosan became a global leader of heavy construction machine industry by achieving global sales line, producing line, and distribution line. Along with large production bases in Korea, China, USA, Belgium, Czech, Brazil, Doosan has 1400 dealer networks and Doosan is providing

reliable products and trusted solutions

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Materials and Specifications in the catalogue are subject to change without notice.

DIPBE-1007-01-1605